# Savitribai Phule Pune University



# **Structure and Syllabus**

**FOR** 

# **B.E. Mechanical Engineering 2012 Course**

UNDER FACULTY OF ENGINEERING

**EFFECTIVE FROM June 2015** 

## Savitribai Phule Pune University, Pune 2012 Course

## B. E. (Mechanical) Semester – I

(w. e. f. Academic year 2015 - 16)

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Code	Subject	Teaching Scheme (Weekly Load in hrs)			Examination Scheme(Marks)						
		Lect.	Tut	Practical	In-Sem	End-Sem	TW	PR <sup>+</sup>	OR <sup>+</sup>	Total	
402041	Refrigeration and Air Conditioning	3		2	30	70	25		50	175	
402042	CAD/ CAM Automation	3		2	30	70		50		150	
402043	Dynamics of Machinery	4		2	30	70	25		50	175	
402044	Elective – I	3			30	70				100	
402045	Elective –II	3			30	70				100	
402046	Project –I		2				50*			50	
Total of Semester – I		16	2	6	150	350	100	50	100	750	

# B. E. (Mechanical) Semester – II

Code	Subject	Teaching Scheme (Weekly Load in hrs)			Examination Scheme(Marks)						
		Lect.	Tut	Practical	In-Sem	End-Sem	TW	PR <sup>+</sup>	OR <sup>+</sup>	Total	
402047	Power Plant Engineering	4		2	30	70	25		50	175	
402048	Mechanical System Design	4		2	30	70			50	150	
402049	Elective-III	4			30	70				100	
402050	Elective- IV	4		2	30	70	25			125	
402051	Project – II		6				150		50	200	
Total of Semester – II		16	6	6	120	280	200		150	750	

<sup>+</sup> For all Oral/Practical heads: Examination will be based on term work and Theory Subject

<sup>\*</sup> Assessment should be carried out by panel of examiners from same Institute

	Elective-I		Elective-II
Code	Subject	Code	Subject
402044 A	Energy Audit Management	402045 A	Gas Turbine Propulsion
402044 B	Tribology	402045 B	Product Design and Development
402044 C	Reliability Engineering	402045 C	Operation Research
402044 D	Machine Tool Design	402045 D	Advanced Manufacturing Processes
	Elective-III		Elective-IV
Code	Subject	Code	Subject
402049 A	Refrigeration and Air Conditioning Equipment Design	402050 A	Computational Fluid Dynamics
402049 B	Robotics	402050 B	Finite Element Analysis
402049 C	Industrial Engineering	402050 C	Design of Pumps, Blowers and Compressors
402049 D	Open Elective **		

<sup>\*\*:</sup> Open Elective – Board of studies (BoS) - Mechanical will declare the list of subjects which can be taken under open electives or any other Electives that are being taught in the current semester, to the same level, as Elective – III under engineering faculty or individual college and Industry can define new elective with proper syllabus using defined framework of Elective III and GET IT APPROVED FROM BOARD OF STUDIES AND OTHER NECESSARY STATUTORY SYSTEMS IN THE SAVITRIBAI PHULE PUNE UNIVERSITY, PUNE, BEFORE 30th NOVEMBER. Without approval from University statutory system, no one can introduce the open elective in curriculum.

# (402049C) Industrial Engineering (Elective III)

Code	Subject	Teaching Scheme (Weekly Load in hrs)		Examination Scheme (Marks)						
		Lect.	Tut.	Pract.	Theory		TW	PR	OR	Total
					In Sem.	End Sem.				
402049 C	Industrial	4			30	70				100
	Engineering				(1 hr)	(2 ½ hrs)				

**Pre-requisite:** Manufacturing Process, Engineering Mathematics.

### **Course Objectives:**

- To introduce the concepts, principles and framework of contents of Industrial Engineering
- To acquaint the students with various productivity enhancement techniques.
- To acquaint the students with different aspects of Production Planning and Control and Facility Design.
- To introduce the concepts of various cost accounting and financial management practices as applied in industries.
- To acquaint the students with different aspects of Human Resource activities and Industrial Safety rules.

#### **Course Outcomes:** Learner will be able to.....

- Apply the Industrial Engineering concept in the industrial environment.
- Manage and implement different concepts involved in methods study and understanding of work content in different situations.
- Undertake project work based on the course content.
- Describe different aspects of work system design and facilities design pertinent to manufacturing industries.
- Identify various cost accounting and financial management practices widely applied in industries.
- Develop capability in integrating knowledge of design along with other aspects of value addition in the conceptualization and manufacturing stage of various products.

#### **Unit 1: Introduction to Industrial Engineering and Productivity**

7 hrs

Introduction: Definition and Role of Industrial Engineering, Contribution of Taylor and Gilbreth, Organisation: Concept of organisation, characteristics of organisation, elements of organisation, organisational structure, organisation charts; Types of organisation- formal line, military organisation, functional organization, line & staff organisation; Introduction to management principles, authority and responsibility, span of control, delegation of authority.

Productivity: Definition of productivity, Productivity of materials, land, building, machine and power. Measurement of productivity: factors affecting the productivity, Productivity Models and Index (Numerical), productivity improvement programmers.

#### Unit 2: Method Study 7 hrs

Work Study: Definition, objective and scope of work-study. Human factors in work-study.

Method Study: Definition, objective and scope of method study, activity recording and exam aids, Charts to record moments in shop - operation process charts, flow process charts, travel chart, two handed chart and multiple activity charts. Charts to record movement at work place - principles of motion economy, classification of moments, SIMO chart, and micro motion study.

Definition and installation of the improved method, brief concept about synthetic motion studies.(Numerical); Introduction to Value Engineering and Value Analysis;

#### **Unit 3: Work Measurements**

7 hrs

Work Measurements: Definition, objectives and uses; Work measurement techniques.

Work sampling - need, confidence levels, sample size determinations, random observation, conducting study with the simple problems.

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Time study: Definition, time study equipment, selection of job, steps in time study. Breaking jobs into elements, recording information. Rating and standard rating, standard performance, scales of rating, factors affecting rate of working, allowances and standard time determination; Introduction to PMTS and MTM. (Numerical), Introduction to MOST.

#### **Unit 4: Production Planning and Control**

7 hrs

Introduction: Types of production systems, Need and functions of PPC, Aggregate production planning, Capacity Planning, ERP: Modules, Master Production Schedule; MRP and MRP-II;

Forecasting techniques: Causal and time series models, moving average, exponential smoothing, trend and seasonality; (Numerical)

Supply Chain Management: Concept, Strategies, Supply Chain Network, Push and Pull Systems, Logistics, Distribution; Order Control strategies: MTO, MTA, MTS.

#### **Unit 5: Facility Design**

7 hrs

Facility Location Factors and Evaluation of Alternate Locations; Types of Plant Layout; Computer Aided Layout Design Techniques; Assembly Line Balancing (Numerical);

Material Handling: Principles, Types of Material Handling Devices; Stores Management

Inventory Control: Functions, costs, classifications- deterministic and probabilistic inventory models, Concept of EOQ, purchase model without shortages (Numerical); ABC and VED Analysis.

#### Unit 6: Engineering Economy, Human Resource and Industrial Safety

7 hrs

Engineering Economy and Costing: Elementary Cost Accounting and Methods of Depreciation; Break-Even Analysis (Numerical); Introduction to Debit and Credit Note, Financial Statements (Profit and Loss Account and Balance Sheet), Techniques for Evaluation of Capital Investments.

Human Resource Development: Functions: Manpower Planning, Recruitment, Selection, Training; Concept of KRA (Key Result Areas); Performance Appraisal (Self, Superior, Peer, 360°). Industrial Safety: Safety Organisation, Safety Programme, General Safety Rules.

#### **Text Books:**

- 1. M Mahajan, Industrial Engineering and Production Management, Dhanpat Rai and Co.
- 2. O. P. Khanna, Industrial engineering and management, Dhanpat Rai publication
- 3. Martend Telsang, Industrial Engineering, S. Chand Publication.
- 4. Banga and Sharma, Industrial Organisation & Engineering Economics, Khanna publication.

#### **Reference Books:**

- 1. Introduction to Work Study by ILO, ISBN 978-81-204-1718-2, Oxford & IBH Publishing Company, New Delhi, Second Indian Adaptation, 2008.
- 2. H.B. Maynard, K Jell, Maynard's Industrial Engineering Hand Book, McGraw Hill Education.
- 3. Askin, Design and Analysis of Lean Production System, Wiley, India
- 4. Zandin K.B., Most Work Measurement Systems, ISBN 0824709535, CRC Press, 2002
- 5. Martin Murry, SAP ERP: Functionality and Technical Configuration, SAP Press; 3rd New edition (2010).
- 6. Barnes, Motion and time Study design and Measurement of Work, Wiley India